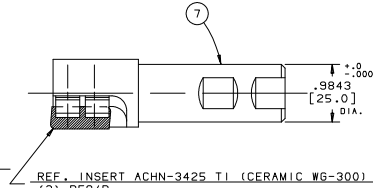
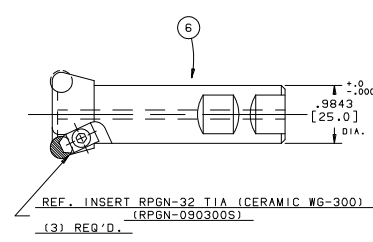
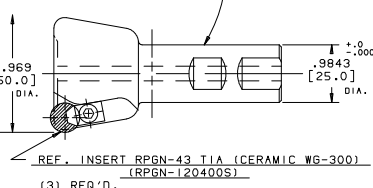
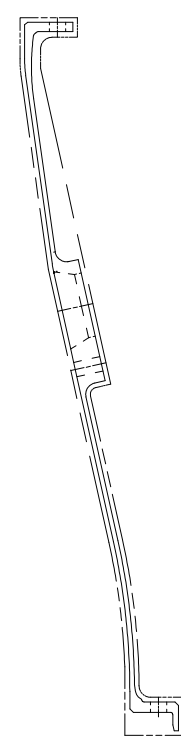
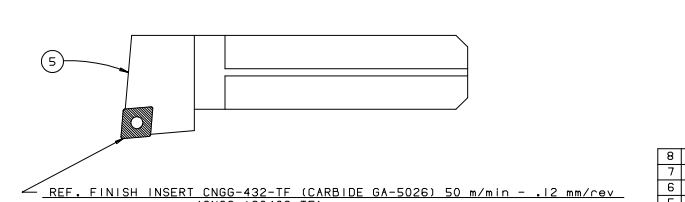
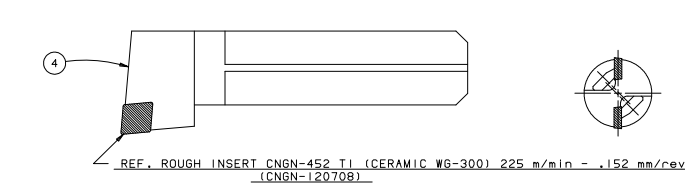
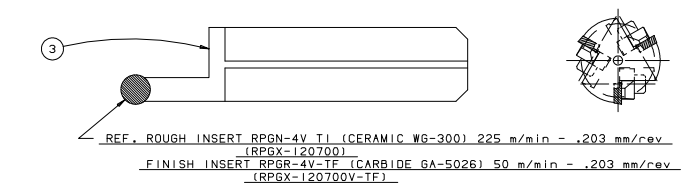
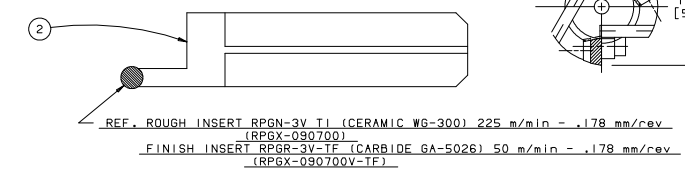
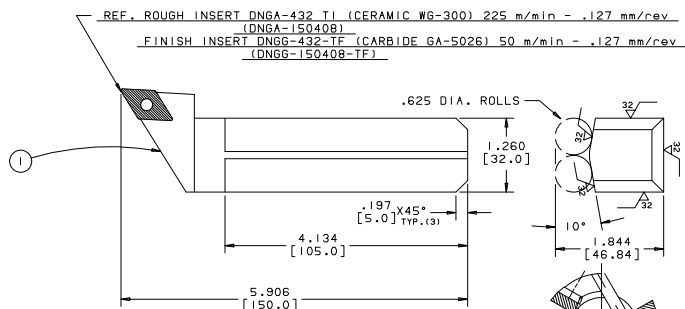


E.C.N.	REV.	CHANGE	DATE	BY	CHK.
0-50592-B	A	REVISED ALL DIMS TO METRIC	06/10/04		



TOOL LAYOUT

8	I	END MILL		WSRP-5025R
7	I	END MILL		
6	I	END MILL		
5	I	TOOLHOLDER		
4	I	TOOLHOLDER		
3	I	TOOLHOLDER		
2	I	TOOLHOLDER		
1	I	TOOLHOLDER		

STAMP GREENLEAF	UNLESS OTHERWISE SPECIFIED: 1. BREAK ALL SHARP EDGES 2. STAMP TOOL NUMBER TOLERANCES: 3. DIMS 0.1/25 4. 1 PLACE DECIMALS ± .000 5. 2 PLACE DECIMALS ± .0015 6. 3 PLACE DECIMALS ± .0005	DR.	CS.	SCALE:	DRAWING NO. 69057	CUSTOMER'S NAME G-50592 #57580
		D.A.P.		FULL		
NOTE: OPERATING SPEED AND FEED RATES SHOULD BE DETERMINED BY A TRIAL RUN, OF EQUAL OR SUPERIOR QUALITY.				Greenleaf		