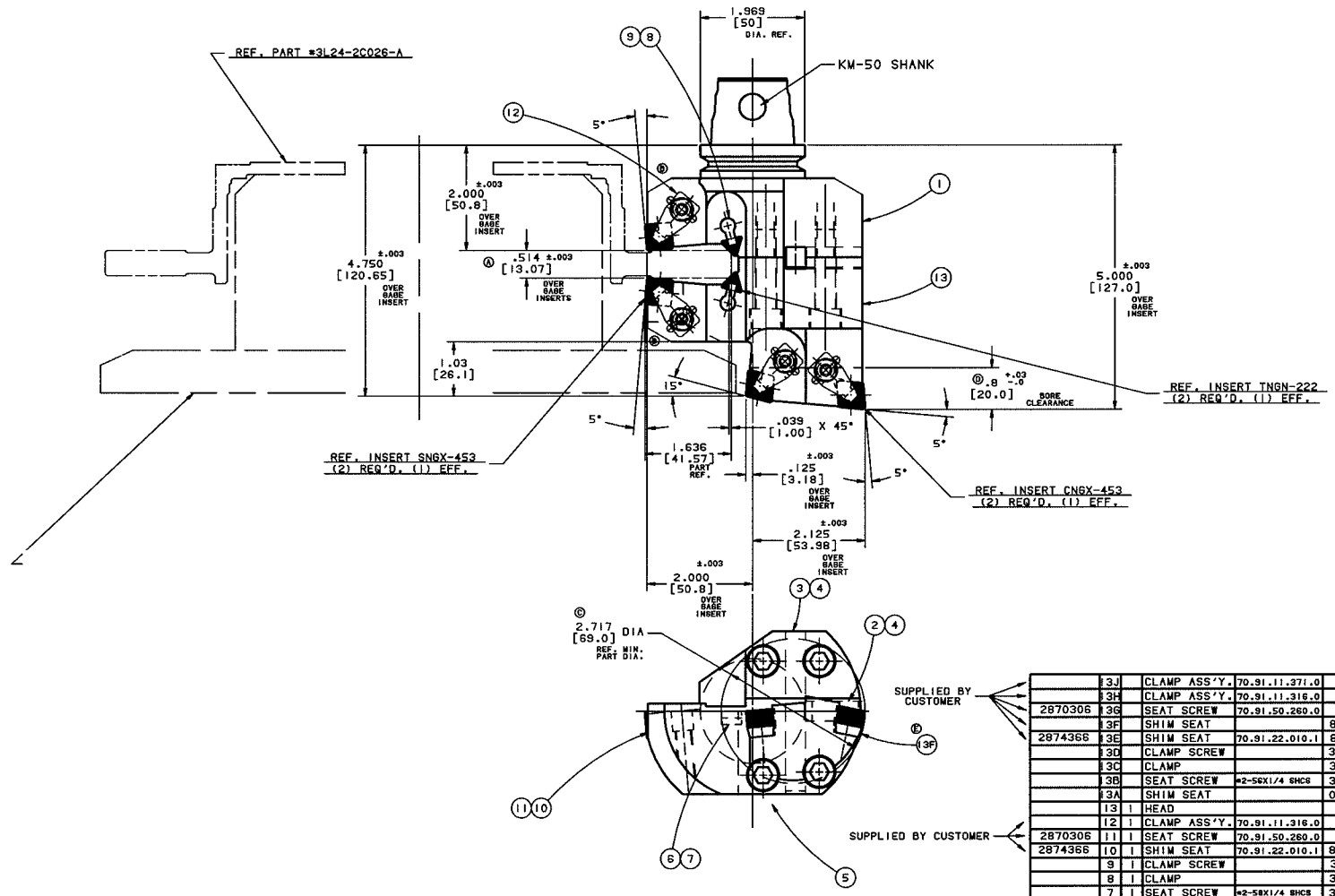


S.C.N. REV.	CHANGE	DATE	BY	DATE	CHK.
①	WAS 12.0 MM	08/25/2002	DAP		
②	ADDED CHAMFER				
③	WAS 70-24 MIN. BORE DIAMETER				
④	WAS 12.7 MM				
⑤	WAS CSN-433 BOSCH #29742021				



STRADDLE FACE HEAD  
 HEAD MATL. 4150 HT. TR. 35-39 R/C  
 BODY MATL. KM BLANK VENDOR'S STANDARD

MANUFACTURE FROM KM BLANK  
 33 - KM50BN10562 - 000

QTY	DESCRIPTION	UNIT	QTY	DESCRIPTION	UNIT	QTY	DESCRIPTION	UNIT
1	CLAMP ASS'Y.		70.91.11.371.0				#371	
1	CLAMP ASS'Y.		70.91.11.316.0				#316	
2870306	SEAT SCREW		70.91.50.280.0					
82	SHIM SEAT					82	CSNB-433	000
2874366	SHIM SEAT		70.91.22.010.1			82	ISSN-433	000
31	CLAMP SCREW					31	XNS-35	000
33	CLAMP					33	CL-5	000
31	SEAT SCREW		#2-58X1/4 SHCS			31	SHCS 2 / 56	002
02	SHIM SEAT					02	307321	000
1	HEAD						68711-2	
1	CLAMP ASS'Y.		70.91.11.316.0				#316	
1	SEAT SCREW		70.91.50.280.0					
2870306	SHIM SEAT		70.91.22.010.1			82	ISSN-433	000
10	SHIM SEAT					10	XNS-35	000
1	CLAMP SCREW					1	CL-5	000
1	CLAMP					1	CL-5	000
1	SEAT SCREW		#2-58X1/4 SHCS			1	SHCS 2 / 56	002
1	SHIM SEAT					1	307321	000
5	S.H.C.S.		5/8-18X1 1/2 SHCS			5	SHCS3/816	009
4	KEY SCREW		45-40X1/2 SHCS			4	SHCS5/40	004
3	KEY					3	312988	000
2	KEY					2	312989	000
1	BODY						68711-1	

STAMP  
 GREENLEAF  
 68711

UNLESS OTHERWISE SPECIFIED:  
 1. DIMENSIONS SHALL BE IN INCHES  
 2. DIMENSIONS SHALL BE IN MILLIMETERS  
 TOLERANCES:  
 3. ANGLES 84°  
 4. 1 PLACE DECIMALS 0.000  
 5. 2 PLACE DECIMALS 0.005  
 6. 3 PLACE DECIMALS 0.0005

D.A.P.  
 06/04/02

SCALE: FULL

518 026

68711

Greenleaf  
 Q-32770 #32770